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D3646-3**Job Sheet 183038****Part No:** D3646-3**Job Qty:** 4 ea**Part Name:** Arm**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** High**Job Created:** 9/11/18**Job Tracking No:****Due Date:** 9/12/18**Created By:** Jason Leroux**Type:** SOLD**Description:****Note:** DWG REV C IPP Rev. A new issue 07.07.25 EC verified by:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/12/18	9/12/18	0.00	0.00	Start Up Small Fab-4		DAS 58 18/9/18
100	Brake NC	4 pcs	9/12/18	9/12/18	0.00	1.81	Brake NC 1		9-89 DAS 38
110	Small Fab	4 pcs	9/12/18	9/12/18	0.00	2.47	Small Fab-4		38
120	QC	4 pcs	9/12/18	9/12/18	0.00	0.00	QC5		38
130	Powdercoat	4 pcs	9/12/18	9/12/18	0.00	0.13	Powdercoat4		38
140	QC	4 pcs	9/12/18	9/12/18	0.00	0.00	QC3		38
150	Packaging	4 pcs	9/12/18	9/12/18	0.00	0.00	Packaging3-1		SEP 13 2018
160	QC21-SA	4 Ea	9/12/18	9/12/18	0.00	0.00	QC21		SEP 13 2018

613 8829 START 10:55 OJT: 300° FINISH: 11:25

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	11.6400 ft (2.91 ea)	90-Start up Operation	5084601

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.035	12	241	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm	26.500Inches ± 0.130	26.630 26.370		
2	Arm	2.500Inches ± 0.130	2.630 2.370		
3	Arm	5.750Inches ± 0.130	5.880 5.620		
4	Arm	15.000Degrees ± 0.500	15.500 14.500		
5	Arm	45.000Degrees ± 0.500	45.500 44.500		
6	Arm	30.000Degrees ± 0.500	30.500 29.500		

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Container No: S109386



Part: D3646-3

Job No: 183038

Serial No/Batch: S109386

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/11/18